



Dart Aerospace Ltd.
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Canada

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D4149-1

Job Sheet 189369



Part No: D4149-1

Job Qty: 20 ea

Part Name: Crosstube Lug Plate, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/19

Job Tracking No:

Due Date: 1/29/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	20 pcs	1/29/19	1/29/19	0.00	3.05	Waterjet - Flow		DC 19/01/23
110	QC	20 pcs	1/29/19	1/29/19	0.00	0.00	QC2 Waterjet-3		DC 19/01/23 BAS
120	QC	20 pcs	1/29/19	1/29/19	0.00	0.00	QC8-4		JAN 24 2019 68
150	Packaging	20 pcs	1/29/19	1/29/19	0.00	0.00	Packaging3		21 9-89
160	QC21-SA	20 Ea	1/29/19	1/29/19	0.00	0.00	QC21		JAN 24 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.7100 sf (.1355 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	3	11	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order: 189269
Description: Aft Crosstube Lug Plate		Part Number: D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø.130	1			
Ø0.191	+0.005/-0.001	Ø.190	1			
Ø0.257	+0.006/-0.001	Ø.258	1			
Ø0.38	+0.006/-0.001	Ø.379	1			
0.380	+/-0.010	0.382	1			
0.469	+/-0.010	0.468	1			
0.310	+/-0.010	0.311	1			
0.750	+/-0.010	0.751	1			
3.25	+/-0.030	3.25	1			
0.65	+/-0.030	0.65	1			
0.63	+/-0.030	0.63	1			
5.46	+/-0.030	5.46	1			
3.80	+/-0.030	3.80	1			
2.13	+/-0.030	2.13	1			
1.313	+/-0.010	1.314	1			
0.625	+/-0.010	0.624	1			
0.375	+/-0.010	0.373	1			
1.175	+/-0.010	1.176	1			
0.752	+/-0.010	0.754	1			
1.588	+/-0.010	1.589	1			
1.587	+/-0.010	1.588	1			
11.15	+/-0.030	11.17	1			
0.750	+/-0.010	0.759	1			
1.55	+/-0.030	1.55	1			
1.12	+/-0.030	1.12	1			
8.42	+/-0.030	8.42	1			
2.70	+/-0.030	2.70	1			
0.125	+/-0.010	0.116	1			
Ø0.252	+0.003/-0.000	Ø.253	1			

Measured by: [Signature]	Audited by: DAS 68	Preliminary Approval:
Date: 19/01/23	Date: JAN 24 2019	Date:

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ	[Signature]



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Container No: S147662

Part: D4149-1

Job No: 189369

Serial No/Batch: S147662

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/24/19